

Logistics Systems Design: Discrete Point Location

- 7. Continuous Point Location
- 8. Discrete Point Location**
- 9. Supply Chain Models
- 10. Facilities Design
- 11. Computer Aided Layout
- 12. Layout Models

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Discrete Point Location

- ① Set Covering and Set Partitioning
 - Problem and Formulation
 - Column Generation
 - Master Problem Solution
- ② Generalized n-Medium
- ③ Warehouse Location Problem
 - ii Erlenkotter's Dual Algorithm

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Discrete Capacitated Location

- ① Covering Problem
- ② Generalized Assignment Problem
- ③ Warehouse Location Problem

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Set Partitioning Problem Definition

- * Every Column $j =$ Feasible Alternative Action
- * Every Row $i =$ Service Request
- * Minimize Overall Cost while Servicing All Requests

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Set Partitioning Notation

- * $x_j = 1$ if Alternative j is Executed (Binary)
- * $a_{ij} = 1$ if Alternative j Satisfies Request i
- * c_j = Cost of Alternative j
- * p_i = Cost Estimate for Servicing Request i

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Set Partitioning Formulation

$$\begin{aligned} & \min \sum_{j=1}^N c_j x_j \\ \text{s.t. } & \sum_{j=1}^N a_{ij} x_j = 1 \quad i = 1..M \\ & x_j \in \{0,1\} \end{aligned}$$

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Set Covering Formulation

$$\begin{aligned} & \min \sum_{j=1}^N c_j x_j \\ \text{s.t. } & \sum_{j=1}^N a_{ij} x_j \geq 1 \quad i = 1..M \\ & x_j \in \{0,1\} \end{aligned}$$

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Set Partitioning Characteristics

- * Alternative Selecting Algorithm
- * Accurate Costs and Feasibility Constraints
- * Optimal Solution for i Small Problem Sizes (IP Solver)
- * Efficient Column Generation and Pricing
- * Models Complex Problems

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Set Definitions

$$J_i = \{j : a_{ij} = 1\}$$

$$I_j = \{i : a_{ij} = 1\}$$

$$J^+ = \{j : x_j = 1\}$$

$$I^\circ = \left\{ i : i \notin \bigcup_{j \in J^+} I_j \right\}$$

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Set Partitioning Algorithm

- ① Start with a feasible partition J^+
- ② Determine row prices by allocating column prices c_j^+ such that

$$c_j^+ = \sum_{i=1}^M a_{ij} p_i$$

Example: $p_i = \frac{\text{dem}_i \cdot d_{0i}}{\sum_{i \in I_j} \text{dem}_i \cdot d_{0i}} c_j^+$

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Set Partitioning Algorithm (2)

- ③ Generate and evaluate new column j , if

$$c_j - \sum_{i=1}^M a_{ij} p_i \leq 0$$

add column j to the partitioning problem

- ④ If enough new columns are added, solve the partitioning master problem else go to step 3

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Set Partitioning Algorithm (3)

- ⑤ If all columns have been evaluated and none added or solution is within tolerance, stop else solve partitioning master problem and go to step 2

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Set Covering Reduction Rules

- ① **Row Infeasibility**
 $J_k = \emptyset \Rightarrow \text{infeasible}$
- ② **Row Feasibility**
 $J_r = \{c\} \Rightarrow x_c = 1, c \in J^+$
 eliminate rows $k: k \in I_c$
- ③ **Row Dominance**
 $J_r \subseteq J_q \Rightarrow \text{eliminate row } q$

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Set Covering Reduction Rules (2)

- ④ **Column Dominance**
 $I_s = \emptyset \Rightarrow x_t = 0$
 $I_s \supseteq I_t \text{ and } c_s \leq c_t \Rightarrow x_t = 0$
- ⑤ **Cycle Through Rules**

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Set Covering, Reduction Data

| i↓ / j→ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|----------------|-----|-----|-----|-----|-----|-----|-----|-----|
| 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 |
| 4 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 |
| 5 | 0 | 1 | 1 | 1 | 0 | 1 | 0 | 0 |
| 6 | 0 | 0 | 1 | 1 | 1 | 0 | 0 | 1 |
| 7 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 |
| 8 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| 9 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| 10 | 1 | 0 | 0 | 0 | 1 | 0 | 1 | 0 |
| 11 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 |
| 12 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 |
| c _j | 175 | 225 | 145 | 115 | 105 | 165 | 135 | 195 |

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Set Covering, Reduction I

| i↓ / j→ | 1 | 3 | 4 | 5 | 6 | 7 | 8 |
|----------------|-----|-----|-----|-----|-----|-----|-----|
| 6 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| 7 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
| 8 | 1 | 0 | 1 | 0 | 0 | 0 | 0 |
| 9 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| 10 | 1 | 0 | 0 | 1 | 0 | 1 | 0 |
| 11 | 0 | 0 | 0 | 1 | 1 | 1 | 1 |
| 12 | 0 | 0 | 0 | 1 | 1 | 1 | 1 |
| c _j | 175 | 145 | 115 | 105 | 165 | 135 | 195 |

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Set Covering, Reduction 2

| i↓ / j→ | 1 | 3 | 4 | 5 | 6 | 7 | 8 |
|----------------|-----|-----|-----|-----|-----|-----|-----|
| 6 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| 8 | 1 | 0 | 1 | 0 | 0 | 0 | 0 |
| 10 | 1 | 0 | 0 | 1 | 0 | 1 | 0 |
| 12 | 0 | 0 | 0 | 1 | 1 | 1 | 1 |
| c _j | 175 | 145 | 115 | 105 | 165 | 135 | 195 |

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Set Covering, Reduction 3 & 4

| i↓ / j→ | 1 | 4 | 5 |
|----------------|-----|-----|-----|
| 6 | 0 | 1 | 1 |
| 8 | 1 | 1 | 0 |
| 10 | 1 | 0 | 1 |
| 12 | 0 | 0 | 1 |
| c _j | 175 | 115 | 105 |

| i↓ / j→ | 1 | 4 |
|----------------|-----|-----|
| 8 | 1 | 1 |
| c _j | 175 | 115 |

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Set Covering, Greedy Heuristic

```

 $I^\circ = I, J^+ = \emptyset$ 
while  $I^\circ \neq \emptyset$  {
     $f(c_v, k_v) = \min_j \{f(c_j, k_j) \mid j \notin J^+\}$ 
     $J^+ \leftarrow J^+ \cup \{v\}$ 
     $I^\circ \leftarrow I^\circ \setminus (I^\circ \cap I_v)$ 
} endwhile

```

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Set Covering Heuristic

- * *iReduced Cost* function $f(c, k)$
 - Many alternatives
 - Inverse is *iMost Bang for Buck*

$$f(c_j, k_j) = \frac{c_j}{k_j} = \frac{c_j}{|I^\circ \cap I_j|}$$

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Set Covering Linear Relaxation

- * Larger Feasible Region
- * Solvable with Linear Programming

$$\begin{aligned} \min \quad & \sum_{j=1}^N c_j x_j \\ \text{s.t.} \quad & \sum_{j=1}^N a_{ij} x_j \geq 1 \quad i = 1..M \\ & 0 \leq x_j \leq 1 \end{aligned}$$

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Cutting Plane

- * Additional Valid Constraint, Violated by Current (Optimal) Solution to Relaxation
- * Sequence of Cutting Planes Drives Optimal to Feasibility

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Covering Problem Cutting Plane

- * Covering Problem All $c_j = 1$ (Unweighted or Counting Problem)
- * Usually a Single Cut Suffices

$$\sum_{j=1}^N x_j \geq \lceil z_{LR}^* \rceil$$

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Branch-And-Bound

- * Most Widely Used Solution Method for Discrete Problems
- * Procedures
 - Branching Variable Selection
 - Lower Bound Computation
 - Primal Heuristics (Incumbent Solution)

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Set Partitioning References

- * Cullen F., Jarvis J. and Ratliff H., (1981). "Set Partitioning Based Heuristics for Interactive Routing." *Networks*, Vol. 11, No. 2, pp. 125-143.
- * Balas E. and Padberg M., (1976). "Set Partitioning: A Survey." *SIAM Review*, Vol. 18, No. 4, pp. 710-760.

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Generalized n-Median Problem

$$\begin{aligned} \min \quad & z = \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \right) \\ \text{s.t.} \quad & \sum_{j=1}^N a_{ij} x_{ij} = 1 \\ & -x_{ij} + y_j \geq 0 \\ & \sum_{j=1}^N y_j \leq n \\ & y_j \in \{0,1\}, x_{ij} \geq 0 \end{aligned}$$

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Lagrangean Relaxation

- * Relax Assignment Constraints

$$\sum_{j=1}^N a_{ij} x_{ij} = 1 \quad [u_i]$$

- * Penalty Objective Function

$$\begin{aligned} \min \quad & z_{LAR} = \\ & \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \right) + \sum_{i=1}^M u_i \left(1 - \sum_{j=1}^N a_{ij} x_{ij} \right) \end{aligned}$$

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Lagrangean Relaxation (2)

$$\begin{aligned} \min \quad & z_{LAR}(U) = \\ & \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M (c_{ij} - a_{ij} u_i) x_{ij} \right) + \sum_{i=1}^M u_i \\ \text{s.t.} \quad & -x_{ij} + y_j \geq 0 \\ & \sum_{j=1}^N y_j \leq n \\ & y_j \in \{0,1\}, x_{ij} \geq 0 \end{aligned}$$

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Lagrangean Relaxation Properties

- * Lower Bound

$$z_{LAR}(U) \leq z^*$$

- * Site's Relative Cost Factor

$$\rho_j(U) = f_j + \sum_{i=1}^M \min\{0, c_{ij} - a_{ij}u_i\}$$

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Condensed Lagrangean Relaxation

$$\min z_{LAR}(U) = \sum_{i=1}^M u_i + \min \sum_{j=1}^N \rho_j(U) y_j$$

$$\begin{aligned} s.t. \quad & \sum_{i=1}^N y_j \leq n \\ & y_j \in \{0,1\} \end{aligned}$$

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Lagrangean Relaxation Solution

- ① Compute and Sort $\rho_j(U)$ in Increasing Order
- ② Discard All Nonnegative $\rho_j(U)$
- ③ If No $\rho_j(U)$ Remaining, Pick Single Smallest Positive $\rho_j(U)$
- ④ Else Pick, up to n , Most Negative $\rho_j(U)$

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n -Median Lagrangean Relaxation Heuristic

$$J^+ = \emptyset, k = 0$$

$$\rho_{r(1)} = \min_j \{\rho_j(U^t)\}$$

if $\rho_{r(1)} > 0$,

$$J^+ \leftarrow \{r(1)\}, z_{LAR} = \sum_{i=1}^M u_i + \rho_{r(1)}, \text{ stop}$$

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n-Median Lagrangean Relaxation Heuristic (2)

```
else while  $\rho_{r(k)} < 0$  and  $|J^+| < n$  {
```

```
     $J^+ \leftarrow J^+ \cup \{r(k)\}$ 
```

```
     $k \leftarrow k + 1$ 
```

$$\rho_{r(k)} = \min_{j \in J \setminus J^+} \{\rho_j(U)\}$$

```
} endwhile
```

$$z_{LAR} = \sum_{i=1}^M u_i + \sum_{j \in J^+} \rho_j$$

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Lagrangean Multipliers

* Heuristic Values

$$u_i = \frac{1}{N} \sum_{j=1}^N c_{ij}, \quad u_i = \max_j \{c_{ij}\}$$

* Lagrangean Master Dual Problem

$$\max_U z_{LAR}(U)$$

- Subgradient Optimization
- Dual Adjustment Heuristic

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n-Median Dual Adjustment Heuristic

```
 $J^+ = \emptyset, k = 0$ 
```

```
for  $i = 1$  to  $M$ 
```

$$u_i^t = \max_j \{c_{ij}\}$$

$$\rho_{r(k)} = \min_j \{\rho_j(U^t)\}$$

```
if  $\rho_{r(1)} > 0$ ,
```

$$J^+ \leftarrow \{r(1)\}, z = f_{r(1)} + \sum_{i=1}^M c_{ir(1)}, \text{ stop}$$

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n-Median Dual Adjustment Heuristic

```
else while  $\rho_{r(k)} < 0$  and  $|J^+| < n$  {
```

```
     $J^+ \leftarrow J^+ \cup \{r(k)\}$ 
```

$$u_i^{k+1} \leftarrow \min \{u_i^k, c_{ir(k)}\}$$

```
     $k \leftarrow k + 1$ 
```

$$\rho_{r(k)} = \min_{j \in J \setminus J^+} \{\rho_j(U)\}$$

$$\} endwhile, z = \sum_{j \in J^+} f_j + \sum_{i=1}^M \min_{j \in J^+} \{c_{ij}\}$$

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Warehouse Location Problem

- * Determine the location of the warehouses and their associated customer zones
- * Satisfying the given deterministic customer demands
- * Minimizing a sum of concave costs (fixed site and constant marginal transportation)

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Warehouse Location Problem

$$\begin{aligned}
 \min \quad & z = \sum_{j=1}^N f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \\
 \text{s.t.} \quad & \sum_{j=1}^N x_{ij} = 1 \quad [u_i] \\
 & -x_{ij} + y_j \geq 0 \quad [w_{ij}] \\
 & y_j \in \{0,1\}, x_{ij} \geq 0
 \end{aligned}$$

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WLP Linear Relaxation

$$\begin{aligned}
 \min \quad & z_{LR} = \sum_{j=1}^N f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \\
 \text{s.t.} \quad & \sum_{j=1}^N x_{ij} = 1 \quad [u_i] \\
 & -x_{ij} + y_j \geq 0 \quad [w_{ij}] \\
 & y_j \geq 0, x_{ij} \geq 0
 \end{aligned}$$

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WLP Dual Formulation

$$\begin{aligned}
 \max \quad & z_D = \sum_{i=1}^M u_i \\
 \text{s.t.} \quad & \sum_{i=1}^M w_{ij} \leq f_j \quad [y_j] \\
 & u_i - w_{ij} \leq c_{ij} \quad [x_{ij}] \\
 & w_{ij} \geq 0 \\
 & u_i \text{ unrestricted}
 \end{aligned}$$

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Variable Transformations

$$w_{ij} \geq u_i - c_{ij} \text{ and } w_{ij} \geq 0$$

$$w_{ij} = \max\{0, u_i - c_{ij}\}$$

$$\sum_{i=1}^M w_{ij} = \sum_{i=1}^M \max\{0, u_i - c_{ij}\} \leq f_j$$

$$\rho_j(U) = f_j + \sum_{i=1}^M \min\{0, c_{ij} - u_i\} \geq 0$$

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Condensed Dual Formulation

$$\max z_D = \sum_{i=1}^M u_i$$

$$\text{s.t. } \rho_j(U) \geq 0$$

u_i unrestricted

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Complementary Slackness

$$y_j \rho_j(U) = 0 \Rightarrow \begin{cases} \text{if } y_j = 1 \text{ then } \rho_j(U) = 0 \\ \text{if } \rho_j(U) \neq 0 \text{ then } y_j = 0 \end{cases}$$

$$x_{ij}(c_{ij} - u_i + w_{ij}) = 0 \Rightarrow \begin{cases} \text{if } x_{ij} = 1 \text{ then } u_i \geq c_{ij} \\ \text{if } u_i < c_{ij} \text{ then } x_{ij} = 0 \end{cases}$$

$$w_{ij}(y_j - x_{ij}) = 0 \Rightarrow \begin{cases} \text{if } u_i > c_{ij} \text{ then } x_{ij} = y_j \\ \text{if } x_{ij} < y_j \text{ then } u_i \leq c_{ij} \end{cases}$$

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Primal Heuristic

$$J^+ = \left\{ j \mid \rho_j(U) = 0 \right\} \cap \left\{ j \mid \exists i \mid c_{i\alpha(i)} = \min_j \{c_{ij} \mid \rho_j(U) = 0\} \right\} \cap \left\{ j \mid \forall i \mid \exists j \left(\rho_j(U) = 0 \right) \cap \left(u_i > c_{ij} \right) \right\}$$

$$\forall i \quad x_{i\alpha(i)}^+ = 1 \mid c_{i\alpha(i)} = \min_j \{c_{ij} \mid j \in J^+\}$$

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Dual Ascent Maximum Increase

- * Increase each dual variable in turn until one or more dual constraints become binding

$$\Delta_1 = \min_j \{ \rho_j(U) \mid u_i > c_{ij} \}$$

$$\Delta_2 = \min_j \{ c_{ij} - u_i \mid u_i < c_{ij} \}$$

$$\Delta = \min\{\Delta_1, \Delta_2\}$$

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Dual Ascent Algorithm

$$I^a = I, u_i \leftarrow \min_j \{c_{ij}\}$$

while $I^a \neq \emptyset$

for $i \in I^a$

$$\Delta = \min \begin{cases} \min_j \{ \rho_j(U) \mid u_i \geq c_{ij} \}, \\ \min_j \{ c_{ij} - u_i \mid u_i < c_{ij} \} \end{cases}$$

if $\Delta > 0$ then $u_i \leftarrow u_i + \Delta$, update $\rho_j(U)$

else $I^a \leftarrow I^a \setminus \{i\}$

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Violations and Primal-Dual Gap

- * Violations of complementary slackness \Leftrightarrow primal-dual gap
- * Make set J^+ as small as possible by dropping non-essential sites

$$z_P - z_D = \sum_{i=1}^M \sum_{j \in J^+ \cap j \neq \alpha(i)} w_{ij}$$

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Erlenkotter DUALOC Algorithm

- * Compact dual formulation
- * Dual ascent, then dual adjustment
- * Primal heuristic
- * Used as bound in branch-and-bound
- * Magnitude faster than contemporary algorithms

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| Case 1, Data | | | | | | | | | |
|--------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
| 1 | 120 | 210 | 180 | 210 | 170 | | | | |
| 2 | 180 | ∞ | 190 | 190 | 150 | | | | |
| 3 | 100 | 150 | 110 | 150 | 110 | | | | |
| 4 | ∞ | 240 | 195 | 180 | 150 | | | | |
| 5 | 60 | 55 | 50 | 65 | 70 | | | | |
| 6 | ∞ | 210 | ∞ | 120 | 195 | | | | |
| 7 | 180 | 110 | ∞ | 160 | 200 | | | | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | | | | |
| f_i | 100 | 70 | 60 | 110 | 80 | | | | |
| ρ_i^1 | | | | | | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | | | | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_i^2 | | | | | | | | | |

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| Case 1, Dual Ascent, Iteration 1 | | | | | | | | | |
|----------------------------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
| 1 | 120 | 210 | 180 | 210 | 170 | 120 | 100 | 50 | 170 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 150 | 80 | 30 | 180 |
| 3 | 100 | 150 | 110 | 150 | 110 | 100 | 50 | 10 | 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 150 | 50 | 30 | 180 |
| 5 | 60 | 55 | 50 | 65 | 70 | 50 | 60 | 5 | 55 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 120 | 110 | 75 | 195 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 110 | 70 | 50 | 160 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 120 | 35 | 45 | (b)155 |
| f_i | 100 | 70 | 60 | 110 | 80 | 920 | | | 1205 |
| ρ_i^1 | | | | | | | | | |
| 1 | 50 | | | | | | | | |
| 2 | | | | | | | 50 | | |
| 3 | 40 | | | | | | | 20 | |
| 4 | | | | | | | | | |
| 5 | | | | | | | | | |
| 6 | | | | | | | 35 | | |
| 7 | | | | | | | 20 | | |
| 8 | | | | | | | 0 | | |
| ρ_i^2 | 40 | 20 | 55 | 0 | 20 | | | | |

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| Case 1, Dual Ascent, Iteration 2 | | | | | | | | | |
|----------------------------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
| 1 | 120 | 210 | 180 | 210 | 170 | 170 | 20 | 10 | 180 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 180 | 10 | 10 (b)190 | |
| 3 | 100 | 150 | 110 | 150 | 110 | 110 | 0 | 0 (b)110 | |
| 4 | ∞ | 240 | 195 | 180 | 150 | 180 | 0 | 15 (b)180 | |
| 5 | 60 | 55 | 50 | 65 | 70 | 55 | 20 | 5 | 60 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 195 | 0 | 15 (b)195 | |
| 7 | 180 | 110 | ∞ | 160 | 200 | 160 | 0 | 20 (b)160 | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | (b)155 | | (b)155 | |
| f_i | 100 | 70 | 60 | 110 | 80 | 1205 | | | 1230 |
| ρ_i^1 | 40 | 20 | 55 | 0 | 20 | | | | |
| 1 | 30 | | | | | 10 | | | |
| 2 | 20 | | | | | 0 | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | 15 | 50 | | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_i^2 | 20 | 15 | 50 | 0 | 0 | | | | |

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| Case 1, Dual Ascent, Iteration 3 | | | | | | | | | |
|----------------------------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
| 1 | 120 | 210 | 180 | 210 | 170 | 180 | 0 | 30 | (b)180 |
| 2 | 180 | ∞ | 190 | 190 | 150 | (b)190 | | | (b)190 |
| 3 | 100 | 150 | 110 | 150 | 110 | (b)110 | | | (b)110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | (b)180 | | | (b)180 |
| 5 | 60 | 55 | 50 | 65 | 70 | 60 | 15 | 5 | 65 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | (b)195 | | | (b)195 |
| 7 | 180 | 110 | ∞ | 160 | 200 | (b)160 | | | (b)160 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | (b)155 | | | (b)155 |
| f_i | 100 | 70 | 60 | 110 | 80 | 1230 | | | 1235 |
| ρ_i^1 | 20 | 15 | 50 | 0 | 0 | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | 15 | 10 | 45 | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_i^2 | 15 | 10 | 45 | 0 | 0 | | | | |

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Case 1, Dual Ascent, Iteration 4

| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
|------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | (b) 180 | | | (b) 180 |
| 2 | 180 | ∞ | 190 | 190 | 150 | (b) 190 | | | (b) 190 |
| 3 | 100 | 150 | 110 | 150 | 110 | (b) 110 | | | (b) 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | (b) 180 | | | (b) 180 |
| 5 | 60 | 55 | 50 | 65 | 70 | 65 | 0 | 5 | (b) 65 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | (b) 195 | | | (b) 195 |
| 7 | 180 | 110 | ∞ | 160 | 200 | (b) 160 | | | (b) 160 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | (b) 155 | | | (b) 155 |
| f_j | 100 | 70 | 60 | 110 | 80 | 1235 | | | 1235 |
| ρ_j^1 | 15 | 10 | 45 | 0 | 0 | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | | | | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_j^2 | 15 | 10 | 45 | 0 | 0 | | | | |

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Case 1, Solution

- * Fixed costs = 190
- * Allocations costs = 1045
- * Total cost = 1235
- * Lower bound = 1235
- * Optimal (primal feasible)
no complementary slackness violations

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Dual Adjustment Sets and Costs

$$J_i^c = \left\{ j \in J^+ \mid u_i \geq c_{ij} \right\}$$

$$J_i^+ = \left\{ j \in J^+ \mid u_i > c_{ij} \right\}$$

$$I_j^+ = \left\{ i \mid J_i^c = \{j\} \right\}$$

$$c_{i\alpha(i)} = \min_{j \in J^+} \{c_{ij}\}$$

$$c_{i\beta(i)} = \min_{j \in J^+, j \neq \alpha(i)} \{c_{ij}\}$$

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Dual Adjustment Algorithm

```

for i=1 to M
    if |J_i^+| > 1
        if I_{\alpha(i)}^+ \cup I_{\beta(i)}^+ \neq \emptyset
            \Delta = u_i - \max_j \{c_{ij} \mid u_i > c_{ij}\}
            for j \in J \mid u_i > c_{ij}
                \rho_j(U) \leftarrow \rho_j(U) + \Delta
            u_i \leftarrow u_i - \Delta
    
```

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Dual Adjustment Algorithm (2)

```

 $I^a \leftarrow I_{\alpha(i)}^+ \cup I_{\beta(i)}^+$ 
execute dual ascent
 $I^a \leftarrow I^a \cup \{i\}$ 
execute dual ascent
 $I^a \leftarrow I$ 
execute dual ascent
endif, endif, endfor

```

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Case 2, Data

| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
|------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 120 | 200 | 30 | 170 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 150 | 300 | 30 | 180 |
| 3 | 100 | 150 | 110 | 150 | 110 | 100 | 150 | 10 | 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 150 | 270 | 30 | 180 |
| 5 | 60 | 55 | 50 | 65 | 70 | 50 | 200 | 5 | 55 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 120 | 400 | 75 | 195 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 110 | 200 | 50 | 160 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 120 | 325 | 45 | 165 |
| f_j | 200 | 200 | 200 | 400 | 300 | 920 | | | 1215 |
| ρ_j^1 | 200 | 200 | 200 | 400 | 300 | | | | |
| 1 | 150 | | | | | | | | |
| 2 | | | | 270 | | | | | |
| 3 | 140 | | | | | | | | |
| 4 | | | | 240 | | | | | |
| 5 | | | 195 | | | | | | |
| 6 | | | | 325 | | | | | |
| 7 | | 150 | | | | | | | |
| 8 | | | | 280 | | | | | |
| ρ_j^2 | 140 | 150 | 195 | 280 | 240 | | | | |

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Case 2, Dual Ascent, Iteration 1

| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 |
|------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 120 | 200 | 30 | 170 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 150 | 300 | 30 | 180 |
| 3 | 100 | 150 | 110 | 150 | 110 | 100 | 150 | 10 | 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 150 | 270 | 30 | 180 |
| 5 | 60 | 55 | 50 | 65 | 70 | 50 | 200 | 5 | 55 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 120 | 400 | 75 | 195 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 110 | 200 | 50 | 160 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 120 | 325 | 45 | 165 |
| f_j | 200 | 200 | 200 | 400 | 300 | 920 | | | 1215 |
| ρ_j^1 | 200 | 200 | 200 | 400 | 300 | | | | |
| 1 | 150 | | | | | | | | |
| 2 | | | | 270 | | | | | |
| 3 | 140 | | | | | | | | |
| 4 | | | | 240 | | | | | |
| 5 | | | 195 | | | | | | |
| 6 | | | | 325 | | | | | |
| 7 | | 150 | | | | | | | |
| 8 | | | | 280 | | | | | |
| ρ_j^2 | 140 | 150 | 195 | 280 | 240 | | | | |

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Case 2, Dual Ascent, Iteration 2

| | 1 | 2 | 3 | 4 | 5 | u_i^1 | Δ_1 | Δ_2 | u_i^2 | |
|------------|----------|----------|----------|-----|----------|---------|------------|------------|---------|-----|
| 1 | 120 | 210 | 180 | 210 | 170 | 170 | 170 | 140 | 10 | 180 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 180 | 180 | 130 | 10 | 190 |
| 3 | 100 | 150 | 110 | 150 | 110 | 110 | 110 | 120 | 0 | 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 180 | 220 | 15 | 195 | |
| 5 | 60 | 55 | 50 | 65 | 70 | 55 | 150 | 5 | 60 | |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 195 | 205 | 15 | 210 | |
| 7 | 180 | 110 | ∞ | 160 | 200 | 160 | 145 | 20 | 180 | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 165 | 125 | 30 | 195 | |
| f_j | 200 | 200 | 200 | 400 | 300 | 1215 | | | 1320 | |
| ρ_j^1 | 140 | 150 | 195 | 280 | 240 | | | | | |
| 1 | 130 | | | | | | 230 | | | |
| 2 | 120 | | | | | | 220 | | | |
| 3 | 140 | | | | | | | | | |
| 4 | | | | 265 | 205 | | | | | |
| 5 | | 145 | 190 | | | | | | | |
| 6 | | | | 250 | 190 | | | | | |
| 7 | | 125 | | 230 | | | | | | |
| 8 | | 95 | | 200 | | | | | | |
| ρ_j^2 | 120 | 95 | 190 | 200 | 190 | | | | | |

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Case 2, Dual Ascent, Iteration 3

| | 1 | 2 | 3 | 4 | 5 | u_i^3 | A_1 | A_2 | u_i^4 |
|------------|----------|----------|----------|-----|----------|---------|----------|------------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 180 | 120 | 30 | 210 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 190 | ∞ | 0 | 190 |
| 3 | 100 | 150 | 110 | 150 | 110 | 110 | 90 | 40 | 150 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 195 | 120 | 45 | 240 |
| 5 | 60 | 55 | 50 | 65 | 70 | 60 | 50 | 5 | 65 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 210 | 75 | ∞ (b) 285 | |
| 7 | 180 | 110 | ∞ | 160 | 200 | 180 | 15 | 20 (b) 195 | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 195 | 0 | ∞ (b) 195 | |
| f_j | 200 | 200 | 200 | 400 | 300 | 1320 | | | 1530 |
| ρ_j^3 | 120 | 95 | 190 | 200 | 190 | | | | |
| 1 | 90 | | 160 | | 160 | | | | |
| 2 | | | | | | | | | |
| 3 | 50 | | 120 | | 120 | | | | |
| 4 | | | 75 | 155 | 75 | | | | |
| 5 | 45 | 90 | 70 | | | | | | |
| 6 | | 15 | | 80 | 0 | | | | |
| 7 | 30 | 0 | | 65 | | | | | |
| 8 | | | | | | | | | |
| ρ_j^4 | 30 | 0 | 70 | 65 | 0 | | | | |

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Case 2, Dual Ascent, Iteration 4

| | 1 | 2 | 3 | 4 | 5 | u_i^3 | A_1 | A_2 | u_i^4 |
|------------|----------|----------|----------|-----|----------|---------|------------------|------------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 210 | 0 | 0 | (b) 210 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 190 | 0 | 0 | (b) 190 |
| 3 | 100 | 150 | 110 | 150 | 110 | 150 | 0 | 0 | (b) 150 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 240 | 0 | ∞ (b) 240 | |
| 5 | 60 | 55 | 50 | 65 | 70 | 65 | 0 | 5 | (b) 65 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 195 | ∞ (b) 285 | | (b) 285 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 200 | (b) 195 | | (b) 195 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 195 | ∞ (b) 195 | | (b) 195 |
| f_j | 200 | 200 | 200 | 400 | 300 | 1320 | | | 1530 |
| ρ_j^4 | 30 | 0 | 70 | 65 | 0 | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | | | | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_j^5 | 30 | 0 | 70 | 65 | 0 | | | | |

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Case 2, Ascent Solution

- * Fixed costs = 500
- * Allocations costs = 1105
- * Total cost = 1605
- * Lower bound = 1530
- * Duality gap = 75
(complementary slackness violation for customer 6)

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Case 2, Dual Adjust, Iteration 5

| | 1 | 2 | 3 | 4 | 5 | u_i^5 | A_1 | A_2 | u_i^6 |
|------------|----------|----------|----------|-----|----------|---------|------------------|------------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 210 | ∞ (b) 220 | | 210 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 190 | 30 | ∞ (b) 220 | |
| 3 | 100 | 150 | 110 | 150 | 110 | 150 | | | 150 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 240 | | | 240 |
| 5 | 60 | 55 | 50 | 65 | 70 | 65 | 0 | 5 (b) 65 | |
| 6 | ∞ | 210 | | 120 | 195 | 210 | | | 210 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 195 | 0 | 5 (b) 195 | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 195 | 40 | ∞ (b) 235 | |
| f_j | 200 | 200 | 200 | 400 | 300 | 1455 | | | 1525 |
| ρ_j^5 | 30 | 75 | 70 | 140 | 75 | | | | |
| 2 | | 0 | | 40 | 110 | 45 | | | |
| 5 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | 35 | 0 | 70 | | | | | |
| ρ_j^6 | 0 | 35 | 0 | 70 | 45 | | | | |

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Case 2, Dual Adjust, Iteration 6

| | 1 | 2 | 3 | 4 | 5 | u_i^6 | Δ_1 | Δ_2 | u_i^7 |
|------------|----------|----------|----------|-----|----------|---------|------------|------------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 210 | 0 | ∞ (b) 210 | |
| 2 | 180 | ∞ | 190 | 190 | 150 | (b) 220 | | (b) 220 | |
| 3 | 100 | 150 | 110 | 150 | 110 | 150 | 0 | ∞ (b) 150 | |
| 4 | ∞ | 240 | 195 | 180 | 150 | 240 | 0 | ∞ (b) 240 | |
| 5 | 60 | 55 | 50 | 65 | 70 | (b) 65 | | (b) 65 | |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 210 | 35 | ∞ (b) 245 | |
| 7 | 180 | 110 | ∞ | 160 | 200 | (b) 195 | | (b) 195 | |
| 8 | ∞ | 165 | 195 | 120 | ∞ | (b) 235 | | (b) 235 | |
| f_i | 200 | 200 | 200 | 400 | 300 | 1525 | | | 1560 |
| ρ_j^6 | 0 | 35 | 0 | 70 | 45 | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 5 | | | | | | | | | |
| 6 | | 0 | | 35 | 10 | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_j^7 | 0 | 0 | 0 | 35 | 10 | | | | |

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Case 2, Adjustment 1 Solution

- * Fixed costs = 400
- * Allocations costs = 1180
- * Total cost = 1580
- * Lower bound = 1560
- * Duality gap = 20
(complementary slackness violations for customer 5 and 7)

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Case 2, Dual Adjust, Iteration 7

| | 1 | 2 | 3 | 4 | 5 | u_i^7 | Δ_1 | Δ_2 | u_i^8 |
|------------|----------|----------|----------|-----|----------|---------|------------|--------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 210 | | | 210 |
| 2 | 180 | ∞ | 190 | 190 | 150 | 220 | 5 | ∞ (b) | 225 |
| 3 | 100 | 150 | 110 | 150 | 110 | 150 | | | 150 |
| 4 | ∞ | 240 | 195 | 180 | 150 | 240 | 0 | ∞ (b) | 240 |
| 5 | 60 | 55 | 50 | 65 | 70 | 60 | | | 60 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 245 | 5 | ∞ (b) | 250 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 195 | | | 195 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | 235 | 0 | (b) | 235 |
| f_i | 200 | 200 | 200 | 400 | 300 | 1555 | | | 1565 |
| ρ_j^7 | 5 | 5 | 5 | 35 | 10 | | | | |
| 2 | 0 | | 0 | 30 | 5 | | | | |
| 4 | | | | | | | | | |
| 6 | | 0 | | 25 | 0 | | | | |
| 8 | | 0 | 0 | 0 | 25 | 0 | | | |
| ρ_j^8 | 0 | 0 | 0 | 25 | 0 | | | | |

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Case 2, Dual Adjust, Iteration 8

| | 1 | 2 | 3 | 4 | 5 | u_i^8 | Δ_1 | Δ_2 | u_i^9 |
|------------|----------|----------|----------|-----|----------|---------|------------|--------------|---------|
| 1 | 120 | 210 | 180 | 210 | 170 | 210 | 0 | ∞ (b) | 210 |
| 2 | 180 | ∞ | 190 | 190 | 150 | (b) 225 | | (b) 225 | |
| 3 | 100 | 150 | 110 | 150 | 110 | 150 | 0 | (b) | 150 |
| 4 | ∞ | 240 | 195 | 180 | 150 | (b) 240 | | (b) | 240 |
| 5 | 60 | 55 | 50 | 65 | 70 | 60 | 0 | (b) | 60 |
| 6 | ∞ | 210 | ∞ | 120 | 195 | 245 | 5 | ∞ (b) | 250 |
| 7 | 180 | 110 | ∞ | 160 | 200 | 195 | 0 | (b) | 195 |
| 8 | ∞ | 165 | 195 | 120 | ∞ | (b) 235 | | (b) | 235 |
| f_i | 200 | 200 | 200 | 400 | 300 | 1565 | | | 1565 |
| ρ_j^8 | 0 | 0 | 0 | 25 | 0 | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |
| 4 | | | | | | | | | |
| 6 | | | | | | | | | |
| 7 | | | | | | | | | |
| 8 | | | | | | | | | |
| ρ_j^9 | 0 | 0 | 0 | 25 | 0 | | | | |

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Case 2, Adjustment 2 Solution

- * Fixed costs = 500
- * Allocations costs = 1105
- * Total cost = 1605
- * Lower bound = 1565
- * Duality gap = 40
(complementary slackness violation for customer 6)
- * Incumbent = 1580, smallest gap = 15

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WLP Alternative Formulation

$$\begin{aligned} \min \quad & z = \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \right) \\ \text{s.t.} \quad & \sum_{j=1}^N x_{ij} = 1 \quad \forall i \\ & \sum_{i=1}^M x_{ij} - M y_j \leq 0 \quad \forall j \\ & y_j \in \{0,1\}, x_{ij} \geq 0 \end{aligned}$$

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WLP Alternative Relaxation

$$\begin{aligned} \min \quad & z = \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \right) \\ \text{s.t.} \quad & \sum_{j=1}^N x_{ij} = 1 \quad \forall i \\ & \sum_{i=1}^M x_{ij} - M y_j \leq 0 \quad \forall j \\ & y_j \geq 0, x_{ij} \geq 0 \end{aligned}$$

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Linear Relaxation Substitution

- * Substitution at optimality

$$\sum_{i=1}^M x_{ij}^* = M y_j^*$$

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Reduced Formulation

$$\begin{aligned} \min \quad z &= \sum_{j=1}^N \sum_{i=1}^M \left(\frac{f_j}{M} + c_{ij} \right) x_{ij} \\ \text{s.t.} \quad \sum_{j=1}^N x_{ij} &= 1 \quad \forall i \\ x_{ij} &\geq 0 \end{aligned}$$

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Greedy Algorithm

```

for i = 1 to M
     $x_{ik}^* = \arg \min_j \left( \frac{f_j}{M} + c_{ik} \right)$ 
for j = 1 to N
     $y_j^* = \frac{1}{M} \sum_{i=1}^M x_{ij}^*$ 

```

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Constraint Disaggregation

- * IP are identical, but linear relaxations are not!
- * Aggregated versus disaggregated constraints
- * Weak and Strong formulation

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Case 1, Data

| | 1 | 2 | 3 | 4 | 5 |
|---------|-------|------|------|-------|-------|
| 1 | 120 | 210 | 180 | 210 | 150 |
| 2 | 180 | ∞ | 190 | 190 | 150 |
| 3 | 100 | 150 | 110 | 150 | 110 |
| 4 | ∞ | 240 | 195 | 180 | 150 |
| 5 | 60 | 55 | 50 | 65 | 70 |
| 6 | ∞ | 210 | ∞ | 120 | 195 |
| 7 | 180 | 110 | ∞ | 160 | 200 |
| 8 | ∞ | 165 | 195 | 120 | ∞ |
| f_j/M | 100 | 70 | 60 | 110 | 80 |
| | 12.50 | 8.75 | 7.50 | 13.75 | 10.00 |

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Case 1, Weak Relaxation Costs

| | 1 | 2 | 3 | 4 | 5 |
|---------|--------|--------|--------|--------|--------|
| 1 | 132.50 | 218.75 | 187.50 | 223.75 | 180.00 |
| 2 | 192.50 | ~ | 197.50 | 203.75 | 160.00 |
| 3 | 112.50 | 158.75 | 117.50 | 163.75 | 120.00 |
| 4 | ~ | 248.75 | 202.50 | 193.75 | 160.00 |
| 5 | 72.50 | 63.75 | 57.50 | 78.75 | 80.00 |
| 6 | ~ | 218.75 | ~ | 133.75 | 205.00 |
| 7 | 192.50 | 118.75 | ~ | 173.75 | 210.00 |
| 8 | ~ | 173.75 | 202.50 | 133.75 | ~ |
| f_j | 100.00 | 70.00 | 60.00 | 110.00 | 80.00 |
| f_j/M | 12.50 | 8.75 | 7.50 | 13.75 | 10.00 |
| 1 | 1 | | | | |
| 2 | | | | | 1 |
| 3 | | 1 | | | |
| 4 | | | | | 1 |
| 5 | | | 1 | | |
| 6 | | | | 1 | |
| 7 | | 1 | | | |
| 8 | | | | | 1 |
| y_j | 0.250 | 0.125 | 0.125 | 0.250 | 0.250 |

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Case 1, Weak Relaxation Solution

- * Fixed costs = 88.75
- * Allocation costs = 970
- * Total cost = 1058.75 (lower bound)
- * Round-up cost = 1390 (primal heuristic cost)
- * Optimal cost = 1235

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Discrete Capacitated Location Notation

| | |
|----------|--------------------------------|
| y_j | = binary server status |
| x_{ij} | = customer assignment |
| f_j | = server fixed cost |
| c_{ij} | = assignment cost |
| r_i | = customer service requirement |
| s_j | = server capacity |

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Capacitated Covering Formulation

$$\begin{aligned} \min & \sum_{j=1}^N y_j \\ \text{s.t. } & \sum_{j=1}^N x_{ij} \geq 1 \quad \forall i \\ & \sum_{i=1}^M r_i x_{ij} \leq s_j y_j \quad \forall j \\ & y_j \in \{0,1\}, \quad x_{ij} \in \{0,1\} \end{aligned}$$

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Covering Problem Characteristics

- * Determine Number and Location of Equal Cost Servers
- * Fixed Costs, No Assignment Costs
- * Server Status Binary Variables and Assignment Variables

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Capacitated Set Covering Formulation

$$\begin{aligned} \min & \sum_{j=1}^N f_j y_j \\ \text{s.t. } & \sum_{j=1}^N x_{ij} \geq 1 \quad \forall i \\ & \sum_{i=1}^M r_i x_{ij} \leq s_j y_j \quad \forall j \\ & y_j \in \{0,1\}, \quad x_{ij} \in \{0,1\} \end{aligned}$$

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Set Covering Problem Characteristics

- * Determine Number and Location of Unequal Cost Servers
- * Fixed Costs, No Assignment Costs
- * Server Status Binary Variables and Assignment Variables

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Circle Covering Heuristic

- ➊ For Each Customer as Center Determine Capacitated Circle Cover of Smallest Diameter
- ➋ While Not All Customers are Covered
 - Select Cover with Smallest Diameter
 - Eliminate All Customers Inside this Cover and Their Associated Covers

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Circle Covering Heuristic: Cover Creation

```

for i = 1 to M
    radi = 0, Ci = {i}, Ri = ri
    while Ci ⊂ I
        k ← dik = minh{dih | h ∈ I \ Ci}
        if Ri + rk ≤ sj
            then radi ← dik, Ci ← Ci ∪ {k},
                Ri ← Ri + rk
            else next i
    
```

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Circle Covering Heuristic: Cover Selection

```

C = ∅
while C ≠ I
    k ← radk = minh{radh | h ∈ I \ C}
    C ← C ∪ Ck
    
```

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Generalized Assignment Problem

$$\begin{aligned}
\min \quad & z = \sum_{j=1}^N \sum_{i=1}^M c_{ij} x_{ij} \\
\text{s.t.} \quad & \sum_{j=1}^N x_{ij} = 1 \quad \forall i \\
& \sum_{i=1}^M r_i x_{ij} \leq s_j \quad \forall j \\
& x_{ij} \in \{0,1\}
\end{aligned}$$

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Generalized Assignment Characteristics

- * Determine Allocation of Customers to Unequal Capacity Servers
- * Assignment Costs, No Fixed Costs
- * Binary Assignment Variables (Not Automatically Integer)

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Capacitated Warehouse Location Problem

$$\min \quad z = \sum_{j=1}^N \left(f_j y_j + \sum_{i=1}^M c_{ij} x_{ij} \right)$$

$$s.t. \quad \sum_{j=1}^N x_{ij} = 1 \quad \forall i$$

$$\sum_{i=1}^M r_i x_{ij} \leq s_j y_j \quad \forall j$$

$$-x_{ij} + y_j \geq 0 \quad \forall ij$$

$$y_j \in \{0,1\}, \quad x_{ij} \in \{0,1\}$$

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Capacitated Warehouse Location Characteristics

- * Determine Number and Location of Unequal Cost and Unequal Capacity Servers
- * Fixed Costs and Assignment Costs
- * Server Status Binary Variables and Assignment Variables (Not Automatically Integer)

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Cross Decomposition

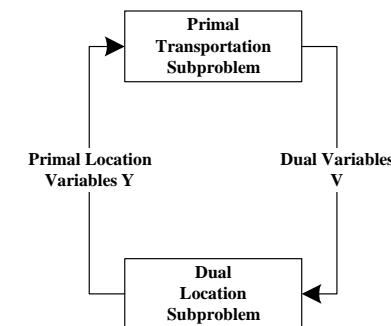
- * Primal Transportation Subproblem
 - Given Y
 - Yields primal feasible solution
 - Determines V
- * Dual Uncapacitated Warehouse Location Problem
 - Given V
 - Yields lower bound
 - Determines Y

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Cross Decomposition Flow Chart



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Primal Transportation Problem

$$\min z = \sum_{j=1}^N \sum_{i=1}^M c_{ij} x_{ij} + \sum_{j=1}^N f_j y_j$$

$$s.t. \quad \sum_{j=1}^N x_{ij} = 1 \quad [u_i]$$

$$\sum_{i=1}^M r_i x_{ij} \leq s_j y_j \quad [v_j]$$

$$-x_{ij} + y_j \geq 0 \quad [w_{ij}]$$

$$x_{ij} \geq 0$$

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Dual Location Problem

$$\min z = \sum_{j=1}^N (f_j - s_j v_j) y_j + \sum_{j=1}^N \sum_{i=1}^M (c_{ij} + r_i v_j) x_{ij}$$

$$s.t. \quad \sum_{j=1}^N x_{ij} = 1 \quad [u_i]$$

$$-x_{ij} + y_j \geq 0 \quad [w_{ij}]$$

$$y_j \in \{0,1\}, x_{ij} \geq 0$$

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Additional Feasibility Constraint

- Sufficient capacity to serve all demands

$$\sum_{j=1}^N s_j y_j \geq \sum_{i=1}^M r_i \quad [\lambda]$$

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Dual Location Problem

$$\min z = \sum_{j=1}^N (f_j - s_j v_j) y_j + \sum_{j=1}^N \sum_{i=1}^M (c_{ij} + r_i v_j) x_{ij}$$

$$s.t. \quad \sum_{j=1}^N x_{ij} = 1 \quad [u_i]$$

$$-x_{ij} + y_j \geq 0 \quad [w_{ij}]$$

$$\sum_{j=1}^N s_j y_j \geq \sum_{i=1}^M r_i \quad [\lambda]$$

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Relaxed Dual Location Problem

$$\min z = \sum_{j=1}^N (f_j - s_j v_j - \lambda s_j) y_j + \sum_{j=1}^N \sum_{i=1}^M (c_{ij} + r_i v_j) x_{ij} + \lambda \sum_{i=1}^M r_i$$

$$s.t. \quad \sum_{j=1}^N x_{ij} = 1 \quad [u_i]$$

$$-x_{ij} + y_j \geq 0 \quad [w_{ij}]$$

$$y_j \in \{0,1\}, \quad x_{ij} \geq 0$$

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Various Decomposition Methods

- * Branch-and-Bound with Linear Relaxation
- * Branch-and-Bound with Lagrangean Relaxation
- * Primal (Benders) Decomposition
- * Cross Decomposition

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