

Analysis of MILP techniques for the Pooling Problem

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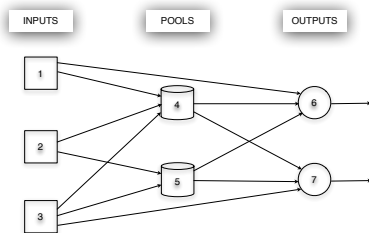
¹Support from EXXONMOBIL Research and Engineering is gratefully acknowledged.

²Many thanks to Akshay Gupte for helping prepare the Figures.

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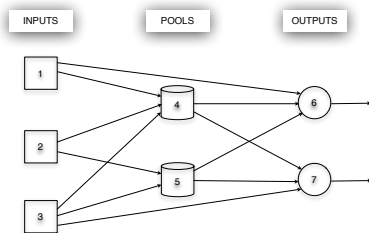
The Pooling Problem: Model, Relaxations and Restrictions

The Pooling Problem: Network Flow on Tripartite Graph



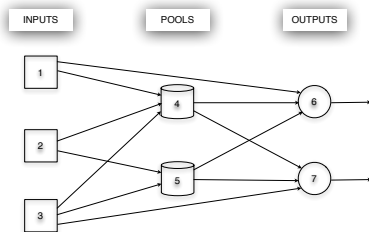
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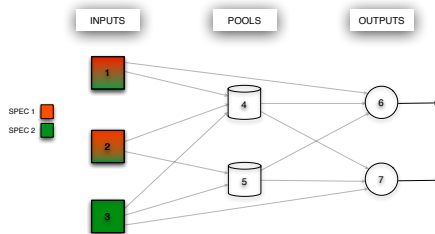
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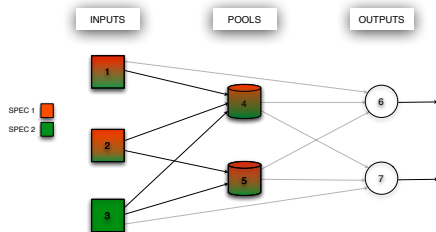
- ▶ Network flow problem on a tripartite directed graph, with three type of node: *Input* Nodes (I), *Pool* Nodes (L), *Output* Nodes (J).
- ▶ Send flow from input nodes via pool nodes to output nodes.
- ▶ Each of the arcs and nodes have capacities of flow.

The Pooling Problem: Other Constraints

- ▶ Raw material has specifications (like sulphur, carbon, etc.).

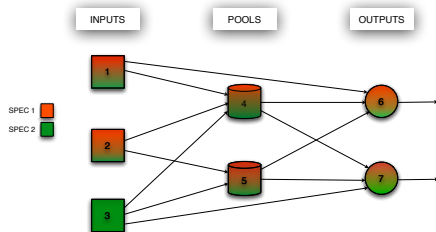


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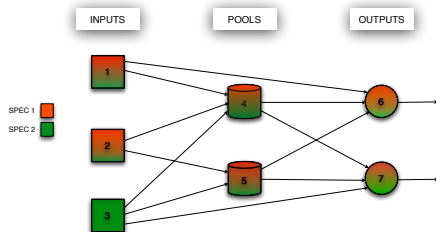
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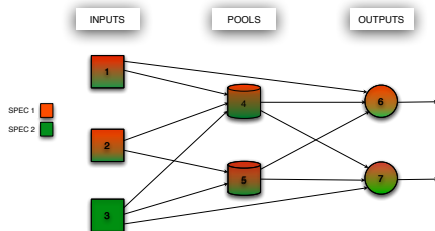
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- ▶ The material gets further mixed at the output nodes.
- ▶ **The output node has required levels for each specification.**

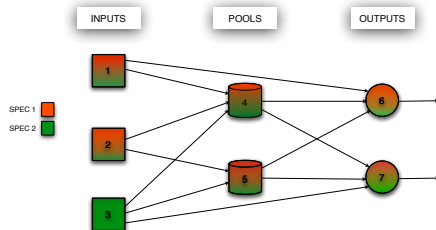
Tracking Specification



Data:

- ▶ λ_i^k : The value of specification k at input node i .

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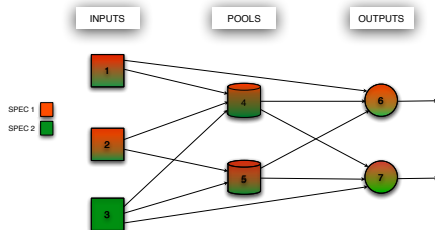
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Specification Tracking:

$$\underbrace{\sum_{i \in I} \lambda_i^k y_{il}}_{\text{Inflow of Spec } k} = \underbrace{p_l^k \left(\sum_{j \in J} y_{lj} \right)}_{\text{Out flow of Spec } k}$$

The pooling problem: 'P' formulation

$$\max \sum_{ij \in \mathcal{A}} w_{ij} y_{ij} \quad (\text{Maximize profit due to flow})$$

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Subject To:

1. Node and arc capacities.
2. Total flow balance at each node.
3. Specification balance at each pool.

$$\sum_{i \in I} \lambda_i^k y_{ij} = p_j^k \left(\sum_{j \in J} y_{ij} \right)$$

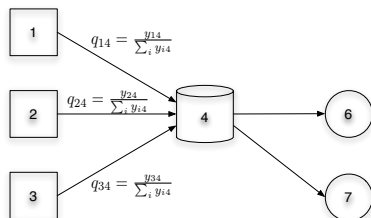
4. Bounds on p_j^k for all out put nodes j and specification k .

PQ Model

New Variable:

- ▶ q_{il} : fraction of flow to l from $i \in I$

$$\sum_{i \in I} q_{il} = 1, q_{il} \geq 0, i \in I.$$



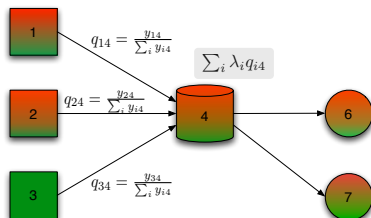
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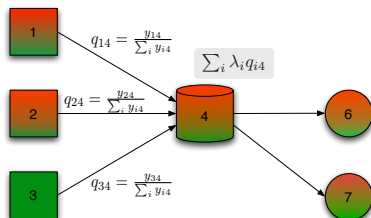
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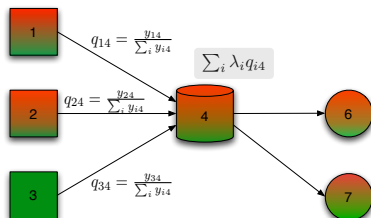
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- ▶ $v_{ij} = q_{il} y_{lj}$



PQ Model Complete

$$\max \sum_{i \in I, j \in J} w_{ij} y_{ij} + \sum_{i \in I, l \in L, j \in J} (w_{il} + w_{lj}) v_{ij}$$

$$\text{s.t. } v_{ij} = q_{il} y_{lj} \quad \forall i \in I, l \in L, j \in J$$

$$\sum_{i \in I} q_{il} = 1 \quad \forall l \in L$$

$$a_j^k \left(\sum_{i \in I} y_{ij} + \sum_{l \in L} y_{lj} \right) \leq \sum_{i \in I} \lambda_i^k y_{ij} + \sum_{i \in I, l \in L} \lambda_i^k v_{ij} \leq b_j^k \left(\sum_{i \in I} y_{ij} + \sum_{l \in L} y_{lj} \right)$$

Capacity constraints

All variables are non-negative

$$\sum_{i \in I} v_{ij} = y_{lj} \quad \forall l \in L, j \in J$$

$$\sum_{j \in J} v_{ij} \leq c_l q_{il} \quad \forall i \in I, l \in L.$$

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I am an integer programmer, so I am going to talk about IP methods....

Using Integer Linear Programming to Construct Relaxation

1. $S := \{(x, y, w) \in \mathbb{R}^3 \mid w = xy, x_l \leq x \leq x_u, y_l \leq y \leq y_u\}$.

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1. $S := \{(x, y, w) \in \mathbb{R}^3 \mid w = xy, x_l \leq x \leq x_u, y_l \leq y \leq y_u\}$.
2. Let $g(x, y) : [x_l, x_u] \times [y_l, y_u] \rightarrow \mathbb{R}$ be a **piece-wise linear continuous function (pwl)** such that $g(x, y) \geq xy$.
3. Let $h(x, y) : [x_l, x_u] \times [y_l, y_u] \rightarrow \mathbb{R}$ **piece-wise linear continuous function** such that $h(x, y) \leq xy$.

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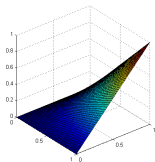
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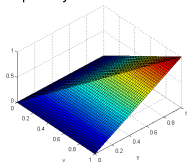
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6. **Gounaris et al. (2009), Misener and Floudas (2009)** used this for Pooling Problem very succesfully.

Using Integer Linear Programming to Construct Relaxation: Example

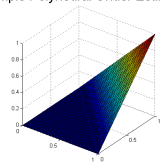
Bilinear Function



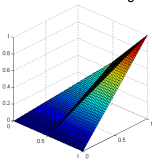
Simple Polyhedral Over Estimator



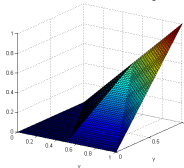
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Over Estimator Using IP



Under Estimator Using IP



Using Mixed Integer Linear Programming to Construction Restriction

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1. Restrictions typically obtained by restricting a subset of variables, say y , to **take values in a pre-determined finite set**.
2. This restriction can be **modeled using extra 0/1 variables** and unary or binary expansion models.
3. **Pham et al. (2009), Alfaki et al. (2011), Gupte et al.(2012)** used for pooling problem with some success.

Using Mixed Integer Linear Programming to Construction Restriction: Example

- ▶ $w = xy, x \in [0, 1], y \in [0, 1]$

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$$\left. \begin{aligned}
 \frac{1}{M} \sum_{i=1}^N 2^{i-1} v_i &= w \\
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 v_i \leq u_i, v_i \leq x, v_i &\geq x + u_i - 1 \\
 u_i \in \{0, 1\} \forall i \in N &
 \end{aligned} \right\} \text{MILP restriction}$$

2

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Main Results - Relaxations

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1. *Bound: For any pwl MILP relaxation \mathcal{P} , let $z^{\mathcal{P}}$ be the optimal value of the MILP. Then*

$$z^* \leq z^{\mathcal{P}} \leq nz^*.$$

2. *Quality of analysis: Suppose we choose a pwl MILP relaxation \mathcal{P} . Then for any $\epsilon > 0$, there exists an instance of the pooling problem with*

$$z^{\mathcal{P}} \geq (n - \epsilon)z^*.$$

Main Results - Computational Complexity

Corollary

*There exists a polynomial-time algorithm that produces a **feasible solution** with objective function value z^A that satisfies $z^A \geq \frac{z^*}{n}$.*

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Proposition

If there exists a polynomial-time approximation algorithm with guarantee $z^A \geq \frac{z^}{n-\epsilon}$ for any $\epsilon > 0$ for the pooling problem, then any problem in NP has randomized polynomial time algorithm.*

Main results - Computational

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 - 2.2 All solution produced by the approximation algorithm belong to the MILP \Rightarrow **MILP produces solutions within a factor of n** .
3. The MILP produces **good results in short time**. In particular, for a number of problems in the literature, we have **found the best known solutions**.

3

Quality of MILP relaxation

Quality of dual bound

Proposition

Let n denote the number of output nodes. Let z^ denote the optimal solution of pooling problem. For any pwl MILP relaxation \mathcal{P} , let $z^{\mathcal{P}}$ be the optimal value of the MILP. Then*

$$z^* \leq z^{\mathcal{P}} \leq nz^*.$$

High level proof technique

1. We construct a **general relaxation** \mathcal{R} of the pooling problem, such that $\mathcal{R} \supseteq \mathcal{P}$, i.e. \mathcal{R} is a relaxation of \mathcal{P} , for all \mathcal{P} .

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5. Combining we obtain: $z^{\mathcal{P}} \leq z^{\mathcal{R}} \leq n\tilde{z} \leq nz^*$, i.e., $z^{\mathcal{P}} \leq nz^*$

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5. Combining we obtain: $z^{\mathcal{P}} \leq z^{\mathcal{R}} \leq n\tilde{z} \leq nz^*$, i.e., $z^{\mathcal{P}} \leq nz^*$

Inconsistent Pool Outflow Problem (IPOP)

$$\max \sum_{i \in I, j \in J} w_{ij} y_{ij} + \sum_{i \in I, l \in L, j \in J} (w_{il} + w_{lj}) v_{ij}$$

$$\text{s.t. } v_{ij} = q_{il} y_{lj} \quad \forall i \in I, l \in L, j \in J$$

$$\sum_{i \in I} q_{il} = 1 \quad \forall l \in L$$

$$a_j^k \left(\sum_{i \in I} y_{ij} + \sum_{l \in L} y_{lj} \right) \leq \sum_{i \in I} \lambda_i^k y_{ij} + \sum_{i \in I, l \in L} \lambda_i^k v_{ij} \leq b_j^k \left(\sum_{i \in I} y_{ij} + \sum_{l \in L} y_{lj} \right)$$

Capacity constraints

All variables are non-negative

$$\sum_{i \in I} v_{ij} = y_{lj} \quad \forall l \in L, j \in J$$

$$\sum_{j \in J} v_{ij} \leq c_l q_{il} \quad \forall i \in I, l \in L.$$

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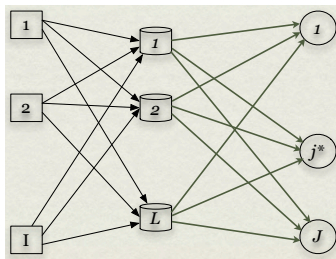
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Rounding IPOP Solution

Let (y, v) be optimal to IPOP and $j^* \in J$ be most 'profitable output':

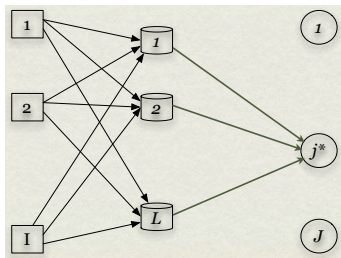
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$$\bar{v}_{ilj} = \begin{cases} 0 & j \neq j^* \\ v_{ilj}^* & j = j^* \end{cases}$$

$$\bar{y}_{lj} = \begin{cases} 0 & j \neq j^* \\ y_{lj}^* & j = j^* \end{cases}$$

$$\bar{q}_{il} = \begin{cases} \frac{\bar{v}_{ilj^*}}{\bar{y}_{lj^*}} & \bar{y}_{lj^*} > 0 \\ 1 & \bar{y}_{lj^*} = 0 \end{cases}$$

Final details

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$(\bar{y}, \bar{v}, \bar{q})$ is a valid solution to the pooling problem.

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3. Because j^* was picked greedily, we have that $n(\text{Obj. value}(\bar{y}, \bar{v}, \bar{q})) \geq (\text{Obj. value}(y, v))$.

Analysis is tight

Proposition (Quality of analysis)

Suppose we choose a pwl MILP relaxation \mathcal{P} . Then for any $\epsilon > 0$, there exists an instance of the pooling problem with

$$z^{\mathcal{P}} \geq (n - \epsilon)z^*.$$

Analysis is tight : High level idea

Construct a pooling problem with:

1. 2 input nodes, 1 pool node, n out put nodes, 2 specs, no direct arcs between input and output nodes.

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4. Maximize the total flow through the pool.

1. **Pooling Problem:** In the actual problem flow can be sent to at most one output node. Therefore **max flow = 1**.
2. **IPOP:** On the other hand in the pwl relaxation since $v_{ij} \approx q_{ij} y_{ij}$ and since $a_j \approx a_k$, $b_j \approx b_k$, we can set $y_{ij} \approx 1$ for all $j \in J$.

4

Approximation Algorithm

Algorithm

'Algorithm':

1. Solve IPOP
2. Round it to make it feasible for pooling problem.

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Is it possible to obtain a better approximation ratio in polynomial time?

Approximation preserving reduction from Stable Set Theorem (Hardness to Approximate Max Stable Set (Håstad))

In a graph with n nodes, the max stable set problem cannot be approximated in polynomial time within a factor $n^{1-\epsilon}$, for any constant $\epsilon > 0$, unless any problem in NP can be solved in probabilistic polynomial time.

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- 1. The size of the maximum stable set of the input graph is less than or equal to the optimal objective function value of the instance of the pooling problem.*
- 2. Given any feasible solution for the instance of the pooling problem with objective function value t , it is possible to construct a stable set in the input graph of cardinality greater than or equal to t in polynomial time.*

5

A new MILP restriction and computational result

'Improving' the solutions from the approximation algorithm - I

1. Construct an IP whose feasible region contains all the feasible solutions generated by the approximation algorithm.

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We constructed a feasible solution of the pooling problem such that **only one output node $j^* \in J$ receives positive flow.**



Solve a multicommodity flow problem with the additional condition that all flow must go to one output node

'Improving' the solutions from the approximation algorithm - II

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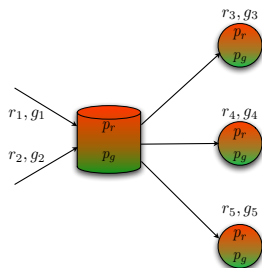
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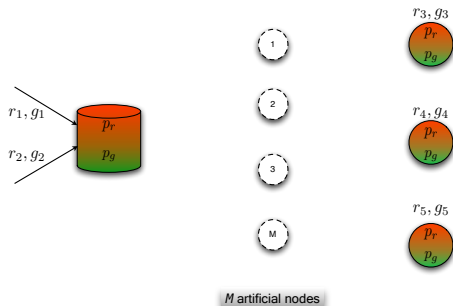
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Can we try and do better?

Using IP technology: A new method to discretize

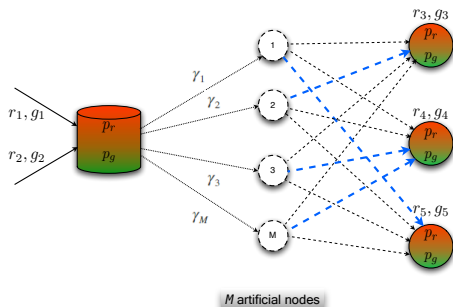


Using IP technology: A new method to discretize



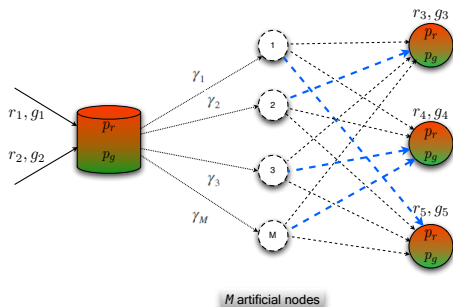
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Using IP technology: A new method to discretize



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2. Each artificial node t receives γ_t fraction of total flow.

Using IP technology: A new method to discretize



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2. Each artificial node t receives γ_t fraction of total flow.
3. Each artificial node t sends flow to one output only.

MILP formulation

$$\max_{y,v,w,\zeta} \sum_{i \in I, j \in J} w_{ij} y_{ij} + \sum_{i \in I, l \in L, j \in J} (w_{il} + w_{lj}) v_{ilj} \quad (1a)$$

$$\text{s.t.} \quad v_{ilj} = \sum_{t=1}^{\tau} f_{iltj} \quad \forall i \in I, l \in L, j \in J \quad (1b)$$


$$\sum_{j \in J} f_{iltj} = \gamma_{lt} \sum_{j \in J} v_{ilj} \quad \forall i \in I, l \in L, t \in \{1, \dots, \tau\} \quad (1c)$$

$$y_{lj} = \sum_{i \in I} v_{ilj} \quad \forall l \in L, j \in J \quad (1d)$$

$$0 \leq f_{iltj} \leq c_{lj} \zeta_{ltj} \quad \forall i \in I, l \in L, t \in \{1, \dots, \tau\}, j \in J \quad (1e)$$

$$\sum_{j \in J} \zeta_{ltj} = 1 \quad \forall l \in L, t \in \{1, \dots, \tau\} \quad (1f)$$

$$\zeta_{ltj} \in \{0, 1\} \quad \forall l \in L, t \in \{1, \dots, \tau\}, j \in J \quad (1g)$$

Spec bounds for $j \in J, k \in K$, y is feasible flow. 

More details

Some reasonable choices for γ :

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2. *Let γ be a rational vector. Then there exists a pooling instance such that*

$$\tilde{z} = \frac{z^*}{n}.$$

Computational Experiment

Instances:

Source	Label	Inputs	Pools	Outputs	Specs
		$ I $	$ L $	$ J $	$ K $
Alfaki et al. (2012)	stdA0-9	20	10	15	12
Alfaki et al. (2012)	stdB0-5	35	17	21	17
Alfaki et al. (2012)	stdC0-3	60	30	40	20
Random	randstd11-20	25	18	25	8
Random	randstd21-30	25	22	30	10
Random	randstd31-40	30	22	35	10
Random	randstd41-50	40	30	45	10
Random	randstd51-60	40	30	50	14

Experiment Details

Solvers

1. BARON 9.0.7: (24 hours)
2. SNOPT (1 hr)
3. Alternating LP technique
4. MILP (1hr) (CPLEX 12.2)

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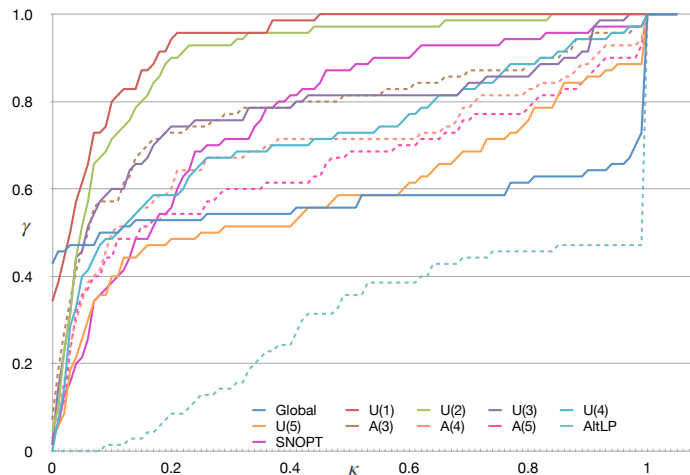
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1. $\%gap = 100 \times \left(\frac{BestRelax}{BestFeas} - 1 \right)$
2. $\tau_M(I) :=$
the best solution value for instance I until termination of method M .
3. $\eta_M(I) := \frac{\tau^{max}(I) - \tau_M(I)}{\tau^{max}(I) - \tau^{min}(I)}$

Performance profile



Geometric Average of % gap versus number of outputs $|J| = n$.

n	Global	$U(1)$	$U(2)$	$U(3)$	$A(3)$	SNOPT	AltLP
15	1.13%	2.95%	2.09%	1.70%	1.63%	2.81%	25%
21	8%	1.00%	1.57%	1.72%	1.89%	5.18%	12%
25	0.60%	3.75%	2.15%	2.18%	1.82%	10%	63%
30	3.50%	2.78%	1.75%	1.82%	1.87%	4.09%	39%
35	6%	2.73%	3.54%	5.63%	4.71%	5.79%	29%
40	370%	12%	15%	15%	18%	115%	38%
45	485%	5%	26%	203%	135%	22%	71%
50	550%	1.87%	10%	30%	59%	11%	35%
G. Ave.	15%	3.00%	4.36%	7.16%	7.18%	8.46%	36%

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3. If we fix the number of specifications, what is the complexity of the problem?
4. Is it possible to obtain a better guarantee than n (n is the number of output nodes), by using some other MILP restrictions of the pooling problem?

Thank you

Thank You!